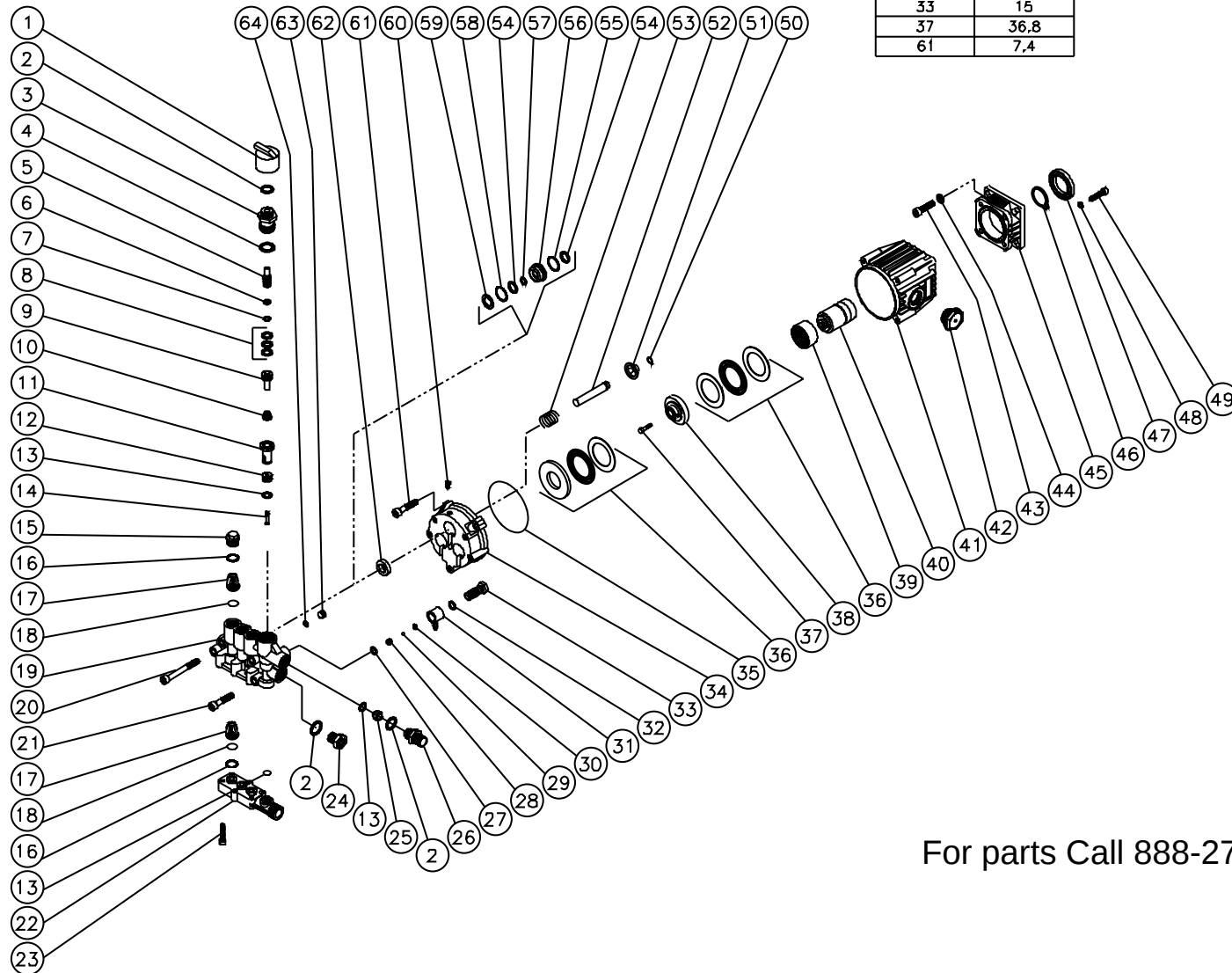


PUMP ASSEMBLY (3-0171)

TORQUE SPECS.	
POSITION	FT/LBS
3	3,7
14	,74
15	22
20	15
21	14,7
23	7,4
24	5,1
26	29,4
33	15
37	36,8
61	7,4



For parts Call 888-279-9274

PUMP ASSEMBLY (3-0171)											
REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.	REF. #	DESCRIPTION	PART #	QTY.
1	Regulator Knob	8-0489	1	25	Oriface	8-0121	1	49	Screw	27-8409	4
2	O-ring	25-0252	3	26	Nipple	46-0788	1	50	Spring Plate Retainer	43-0100	3
3	Unloader Guide- Brass	8-0490	1	27	O-ring	25-0120	1	51	Spring Plate	46-0794	3
4	O-ring	25-0012	1	28	Spring Conical	49-0020	1	52	Piston Assembly	46-0795	3
5	Unloader Stem	8-0491	1	29	Ball	50-0012	1	53	Spring	49-0139	3
6	Back-up Ring	25-0137	1	30	O-ring	25-0045	1	54	O-ring (See 70-0223)	N/A Sep.	6
7	O-ring	25-0434	1	31	Hose Barb	46-0789	1	55	O-ring (See 70-0223)	N/A Sep.	3
8	Seal Ring	25-0435	1	32	O-ring	25-0014	1	56	Retainer (See 70-0223)	N/A Sep.	3
9	Unloader Piston (See 70-0224)	N/A Sep.	1	33	Injector Housing	8-0174	1	57	Packing (See 70-0223)	N/A Sep.	3
10	Unloader Spring	49-0138	1	34	Piston Guide Body w/Thread	46-0797	1	58	O-ring (See 70-0223)	N/A Sep.	3
11	Spacer (See 70-0224)	N/A Sep.	1	35	O-ring	25-0332	1	59	Head Ring (See 70-0223)	N/A Sep.	3
12	Valve Seat (See 70-0224)	N/A Sep.	1	36	Roller Bearing Assembly	46-0790	2	60	Vent Plug	46-0798	1
13	O-ring	25-0119	3	37	Screw	27-8062	1	61	Screw	27-8404	4
14	Unloader Valve Screw	8-0492	1	38	Wobble Plate	46-0791	1	62	Oil Seal (See 70-0227)	N/A Sep.	3
15	Valve Cap (See 70-0225)	N/A Sep.	3	39	Bearing Bushing	48-0069	1	63	Plug	46-0796	1
16	O-ring (See 70-0225)	N/A Sep.	6	40	Crankshaft	46-0792	1	64	O-ring	25-0436	1
17	Valve Assembly (See 70-0226)	N/A Sep.	6	41	Crankcase	46-0793	1		Packing Kit (Inc. 3 each 54, 55, 57, 58, 59)	70-0222	
18	O-ring (See 70-0226)	N/A Sep.	6	42	Sight Glass	46-0114	1		Packing Assembly (Inc. 54-59)	70-0223	
19	Manifold	46-0785	1	43	Screw	27-0846	4		Valve Cap Kit (Inc. 6 each 15, 16)	70-0225	
20	Screw	27-8440	4	44	Lockwasher	29-0154	4		Valves Kit (Inc. 6 each 17, 18)	70-0226	
21	Screw	27-8433	1	45	Gas Mounting Flange	38-0021	1		Oil Seal Kit (Inc. 3 each 62)	70-0227	
22	Inlet Manifold	46-0786	1	46	Snap Ring	46-0105	1		Unloader Kit (Inc. 2-14)	70-0224	
23	Screw	27-8404	6	47	Oil Seal	26-0052	1				
24	Plug	46-0787	1	48	Washer	29-0153	4				